

# MAGNUM M88C

The Most Faster Soldering Alloy

## Features:

- High Strength – Low Temperature
  - Cadmium Free – FDA Approved, Non –Toxic
  - Excellent Color Match on Stainless Steel
  - Keeps its High Lustre
  - Flows Thin and Sets Quickly
  - Free of Zinc, Antimony and Lead
  - Can be used with Torch, Iron, Furnace or Induction Heat
- 

## Applications:

- Food Utensils
- Instrument Work
- Surgical Apparatus
- Refrigeration and Air Conditioning
- Joins Wide Range of Ferrous/Non-Ferrous (except white) Metals
- Dairy Equipment and Sanitary Instruments

## Instructions:

Clean work surface thoroughly. Remove dirt, rust, grease and scale. Apply heat indirectly from source: if oxy-acetylene torch – use soft lightly carburizing flame. Maintain even heating throughout work piece/joint area. The solder will flow out when working temperature is reached in the base metal – avoid overheating. Rinse Flux residue in warm water

## Specifications

- Tensile Strength up to **18,000 Psi**
- Liquids **200 °C**